



Università degli Studi di Padova
Laurea Magistrale in Ingegneria Elettronica

Analysis and implementation of
a cold start oscillator
for ultra low voltage
energy harvesting applications

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Motivating Example: Wireless Sensor Networks

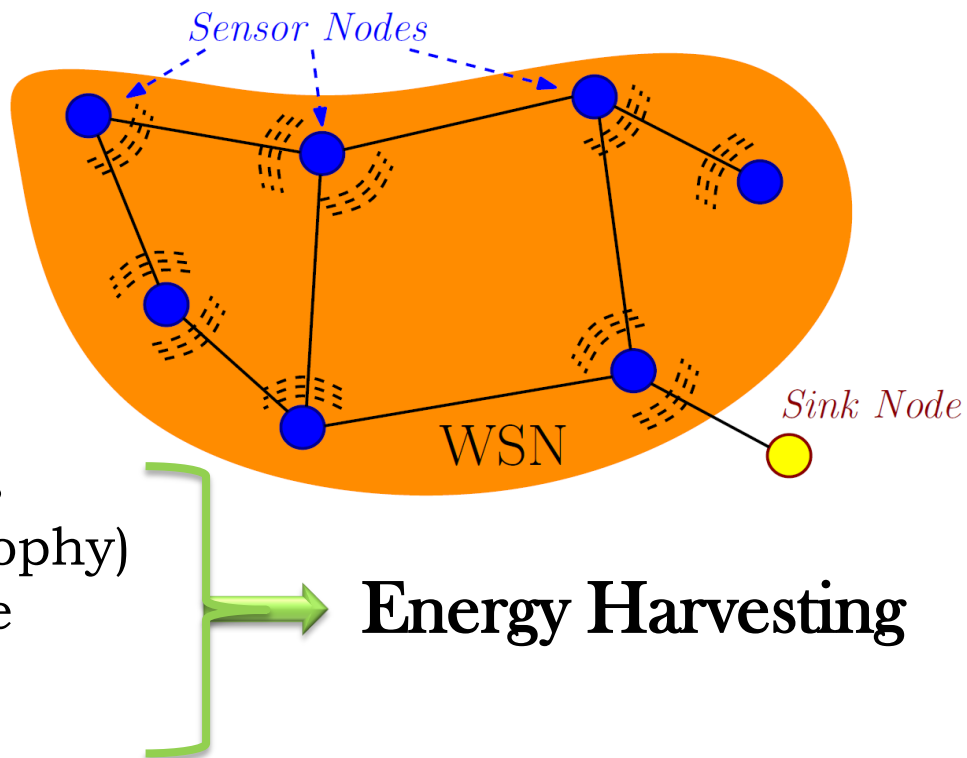
Function of a WSN:

- Sense and sample: temperature, pressure, humidity, etc...
- Route sensed information to a central unit or *sink node*.

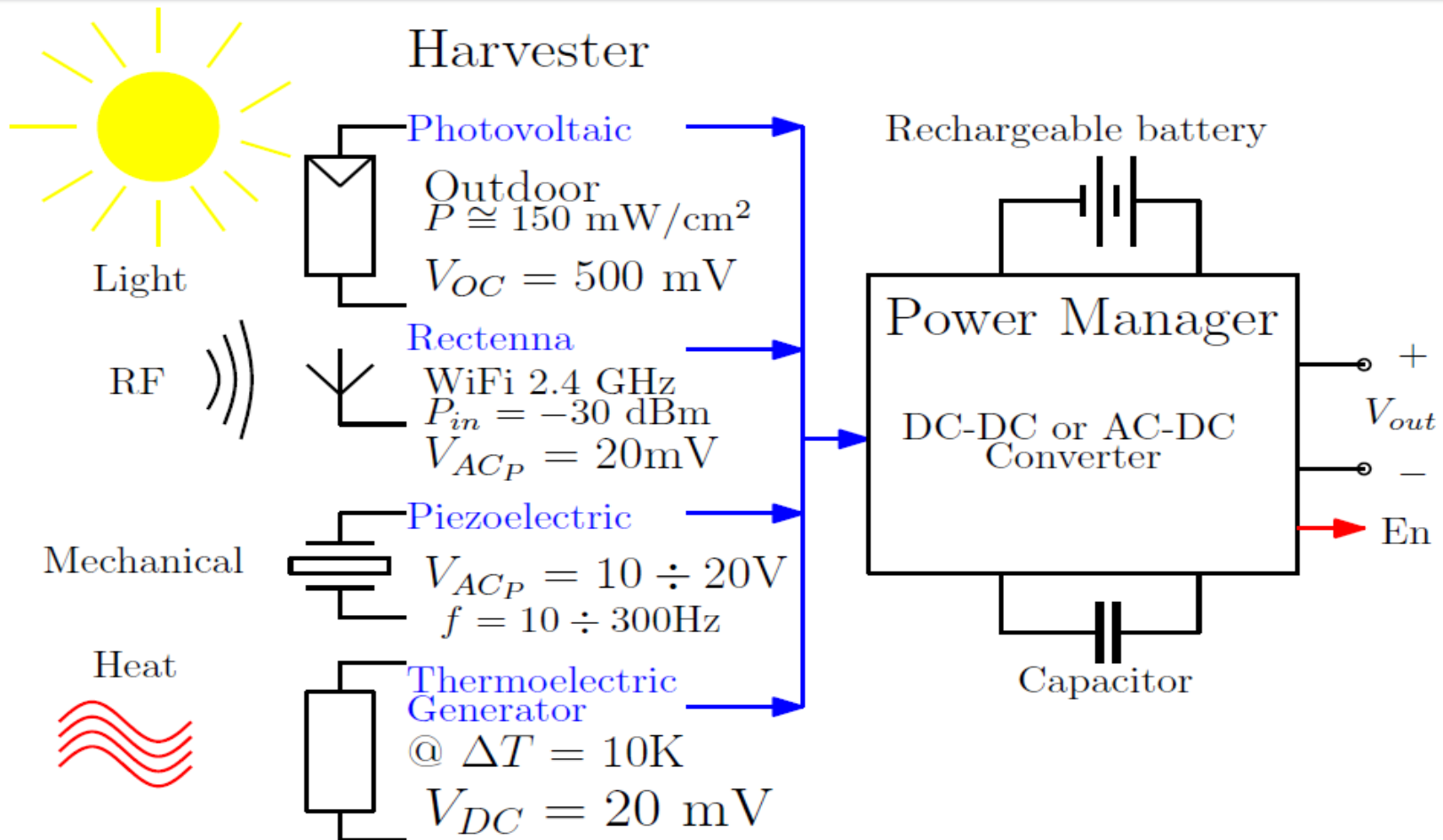
Large-scale WSN:
tens to hundreds of nodes

Practical deployment of
large-scale WSN's implies:

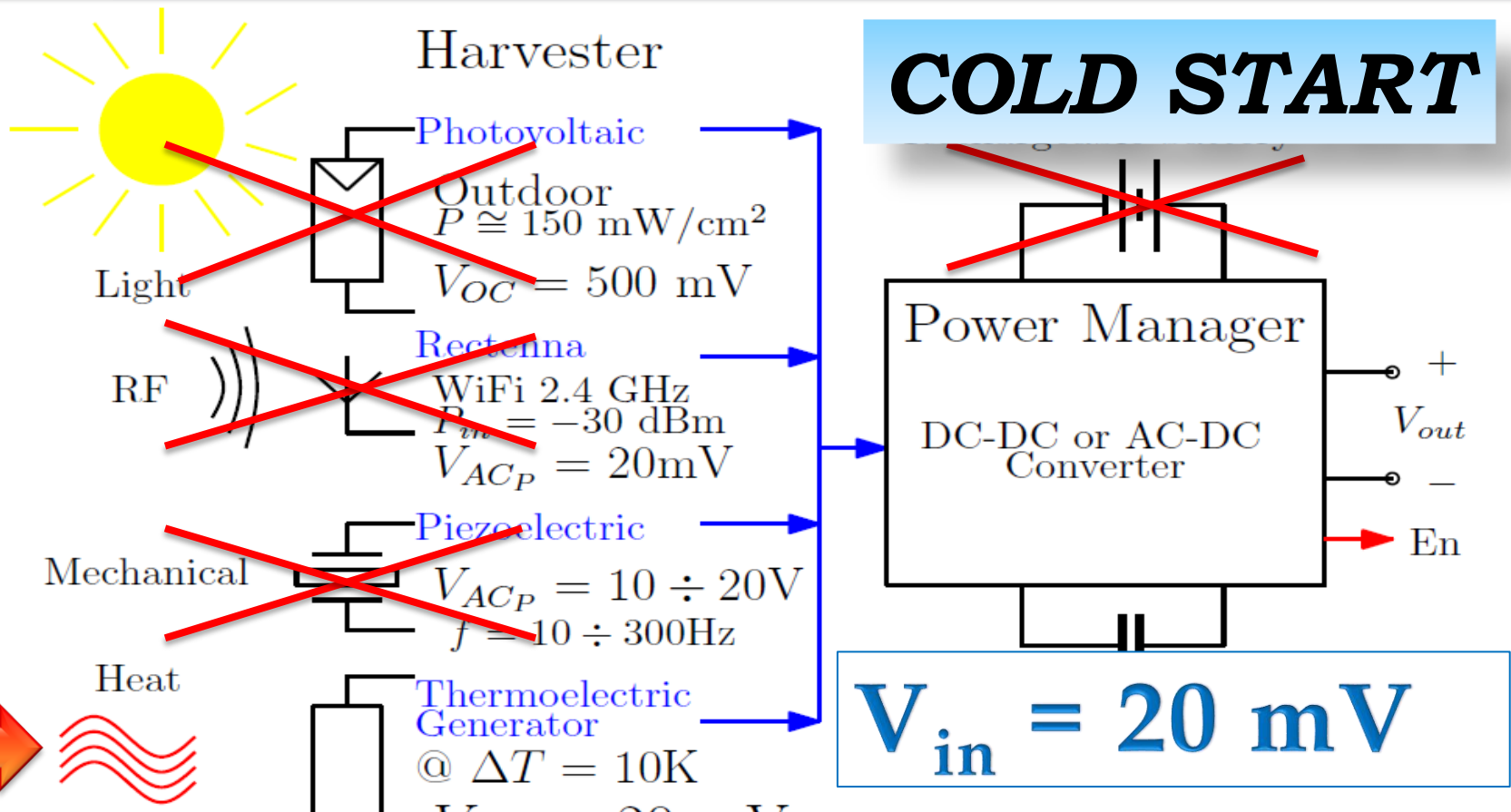
- Zero-maintenance nodes
("Fit and forget" philosophy)
- Prolonged sensor lifetime
(e.g. > 2 years)
- Low \$/Wh



Energy Harvesting System



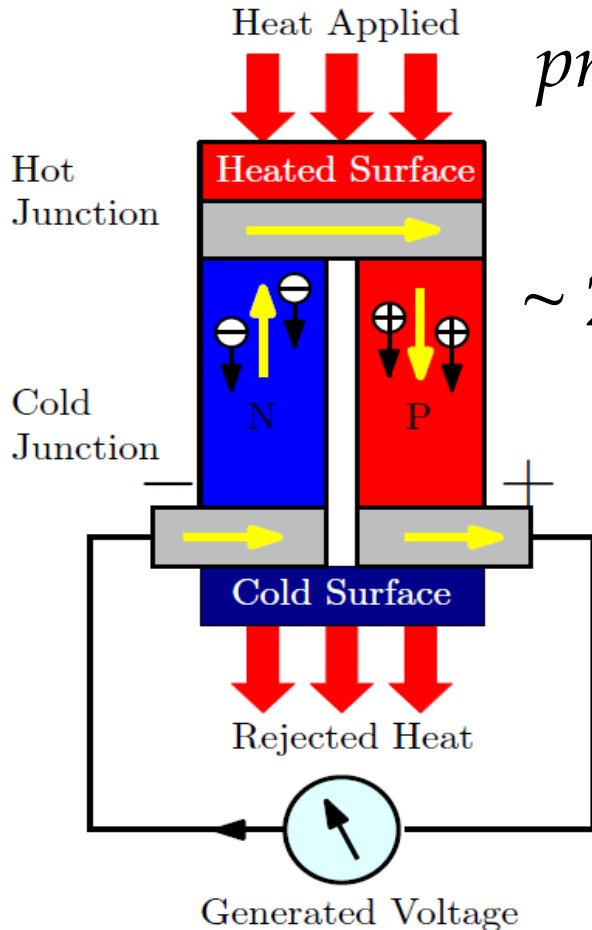
Energy Harvesting System



Thesis goal: to develop a cold start circuit for the thermoelectric generator.

Thermoelectric Generation

Seebeck Effect

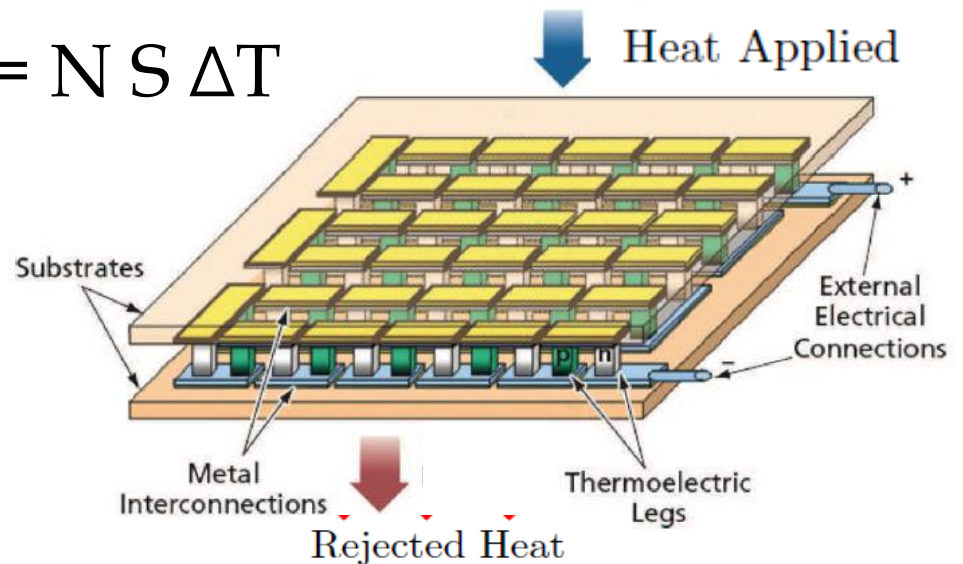


pn junction - Bi_2Te_3

$\sim 0.2 \text{ mV/K}$ per cell

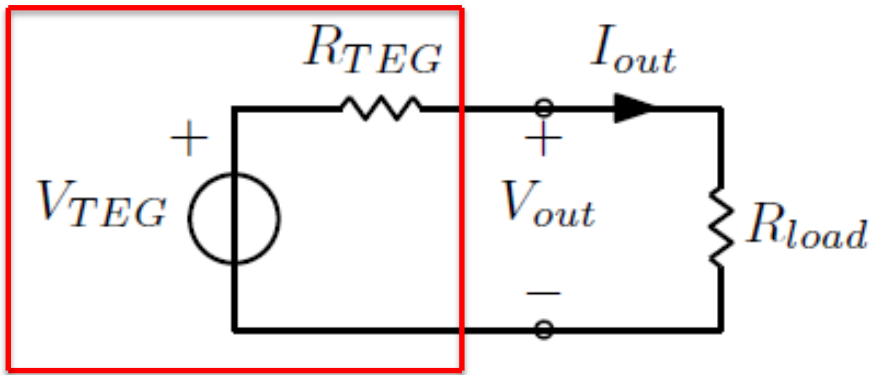
$\sim 20 \text{ mV}$ with 10 cells at $\Delta T = 10 \text{ K}$

$$V_{\text{out}} = N S \Delta T$$



Thermoelectric Generation

Thévenin equivalent circuit:

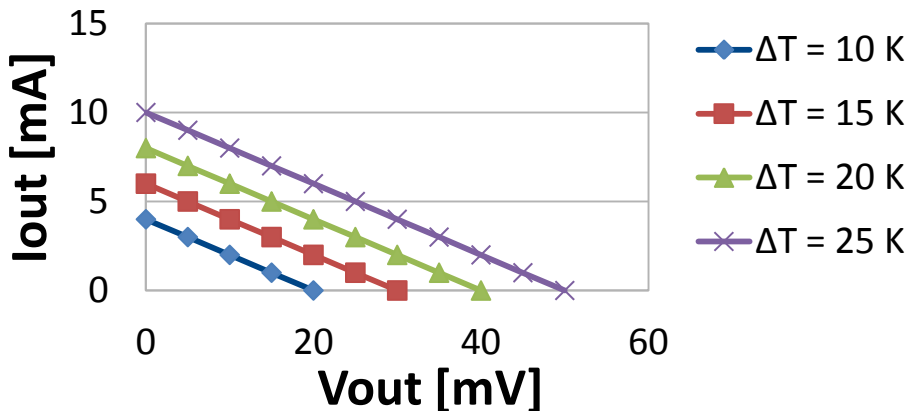


Typ.

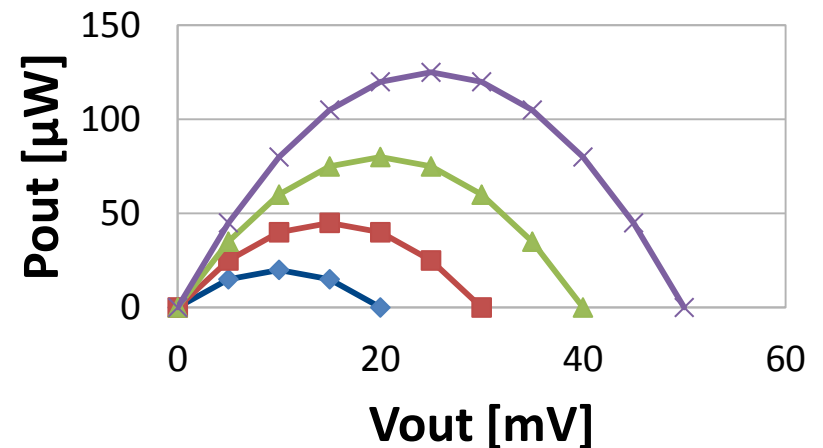
$$R_{TEG} = 2.5 \Omega$$

$$V_{TEG} = \sim 2 \text{ mV/K}$$

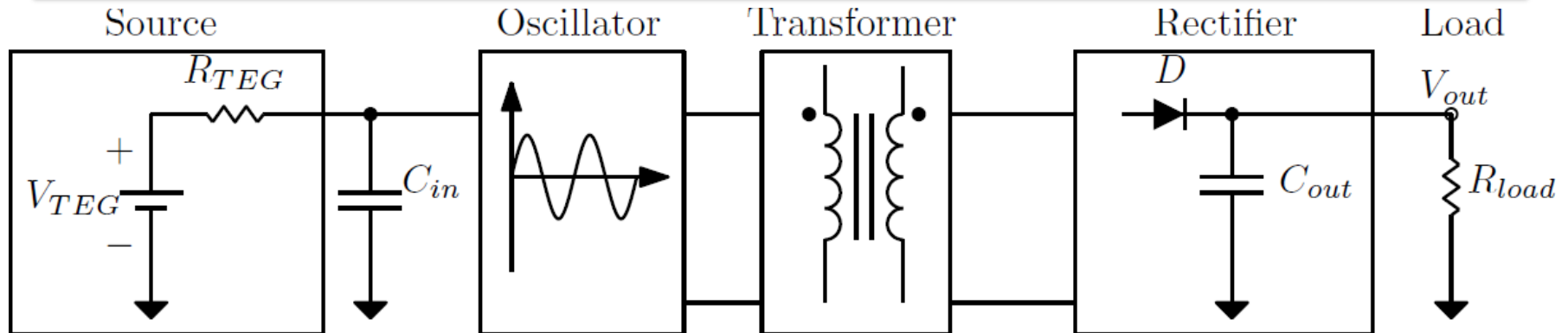
I_{out} vs. V_{out} @ Delta T



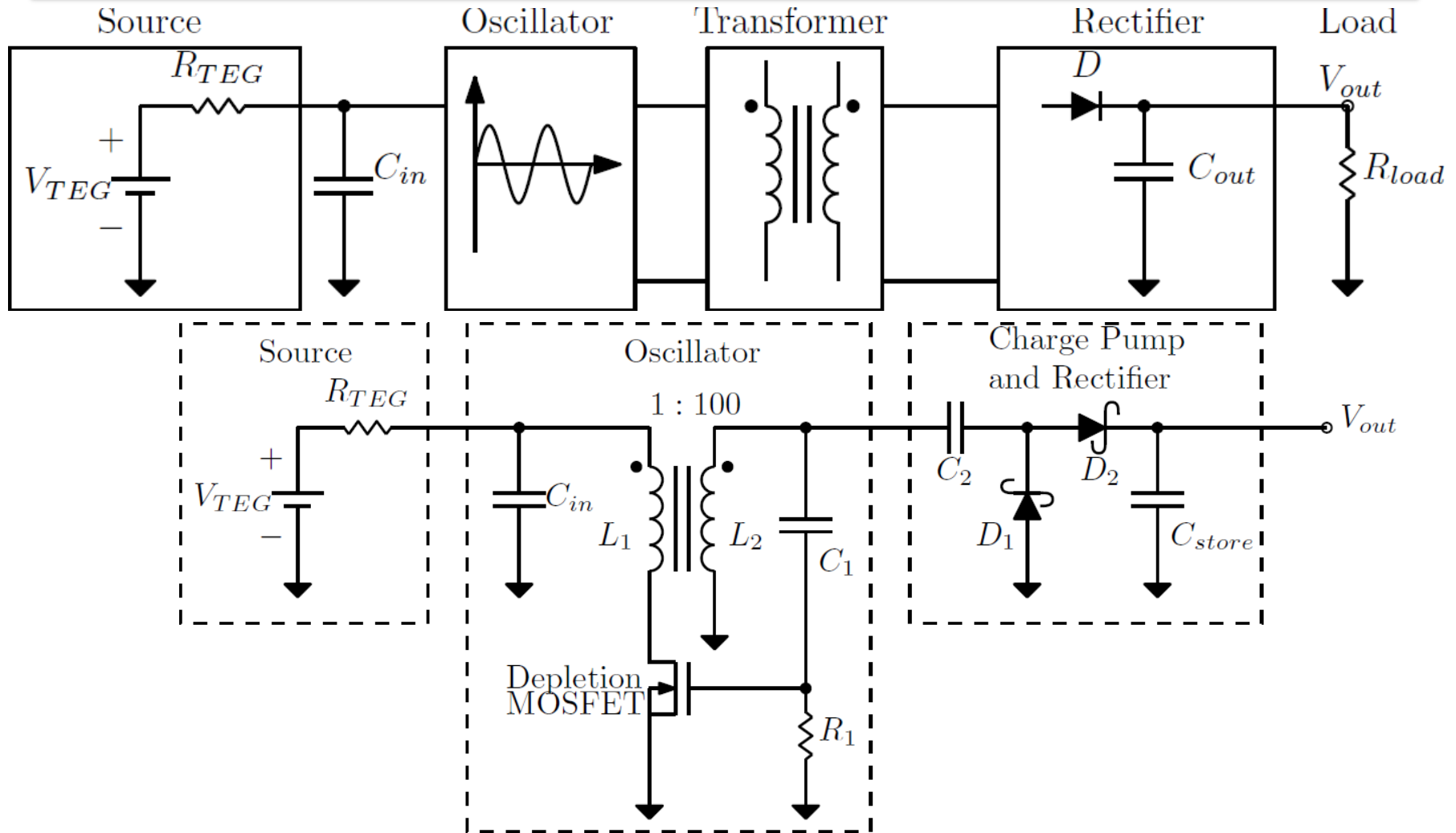
P_{out} vs. V_{out} @ Delta T



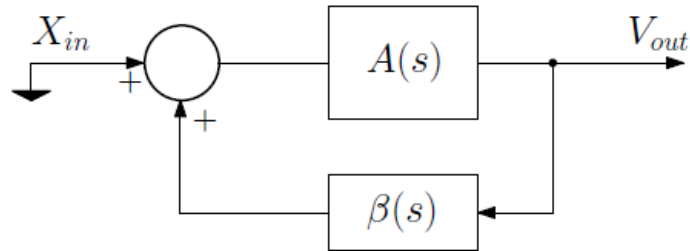
Cold Start Oscillator for Ultra Low-Voltage Sources



Cold Start Oscillator for Ultra Low-Voltage Sources



Oscillator Analysis and Start-Up Condition

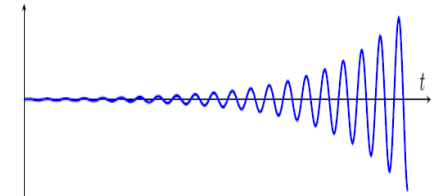


$$1 - A(s)\beta(s) = 0 \Rightarrow 1 - T(s) = 0$$

Start-up condition

$$|T(j\omega_0)| > 1$$

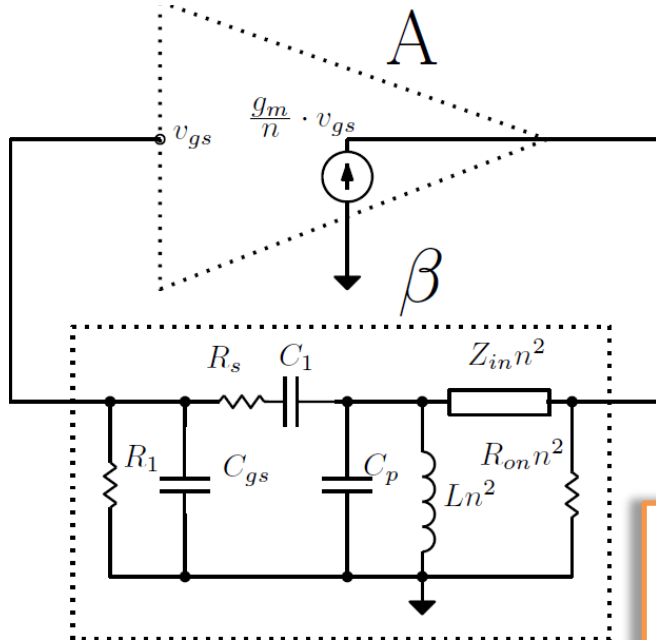
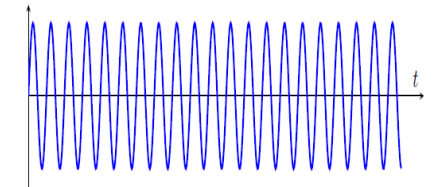
$$\angle T(j\omega_0) = 0^\circ$$



Barkhausen criterion

$$|T(j\omega_0)| = 1$$

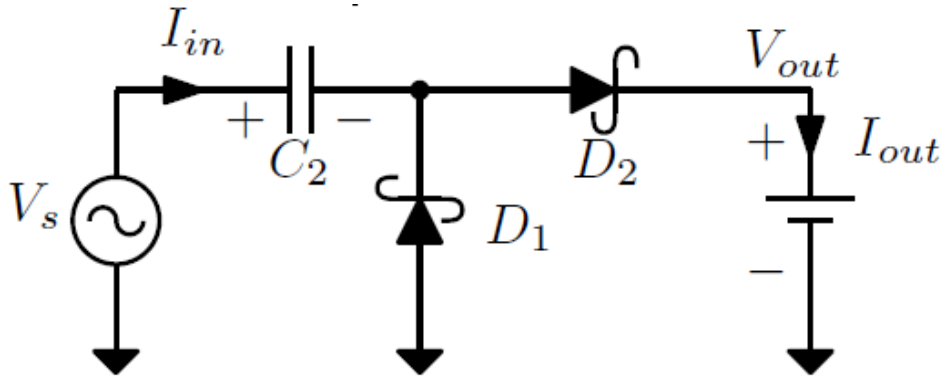
$$\angle T(j\omega_0) = 0^\circ$$



$$T(j\omega_0) = \frac{g_m}{n} \frac{R_{on} \cdot n^2 \cdot (R_1 || R_{in})}{R_{on} \cdot n^2 + [(R_1 || R_{in}) + (R_s + R_p \cdot n^2)]}$$

Analysis of the Rectifying Cell

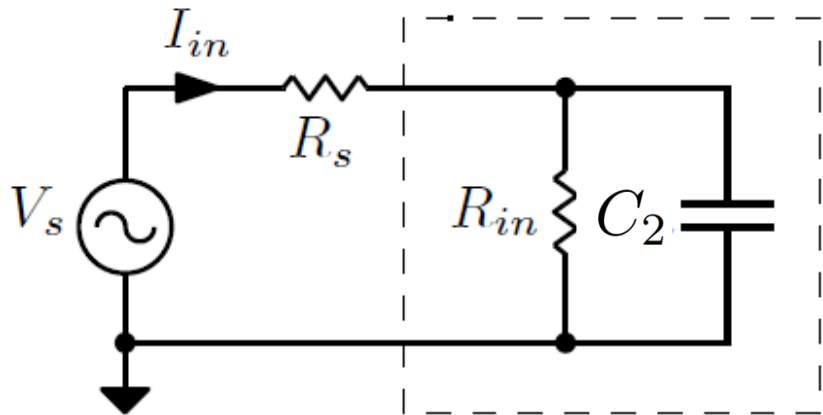
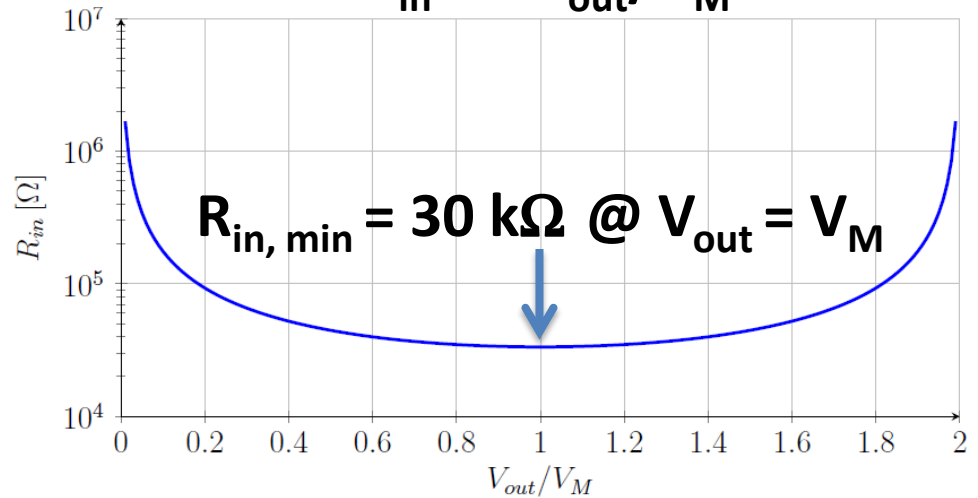
$$V_{out} = 2V_{M_{in}} - \frac{I}{2fC_{store}}$$



$$R_{in} = \frac{1}{2 \cdot C_2 \cdot f \cdot \sin^2(\Delta\theta)}$$

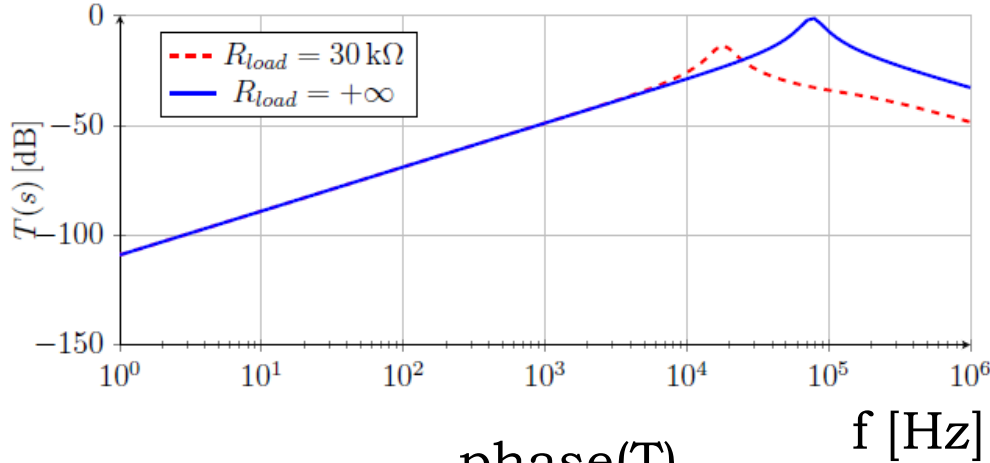
$$\Delta\theta = \frac{\pi}{2} - \arcsin\left(\frac{V_{out}}{V_M} - 1\right)$$

R_{in} vs. V_{out}/V_M

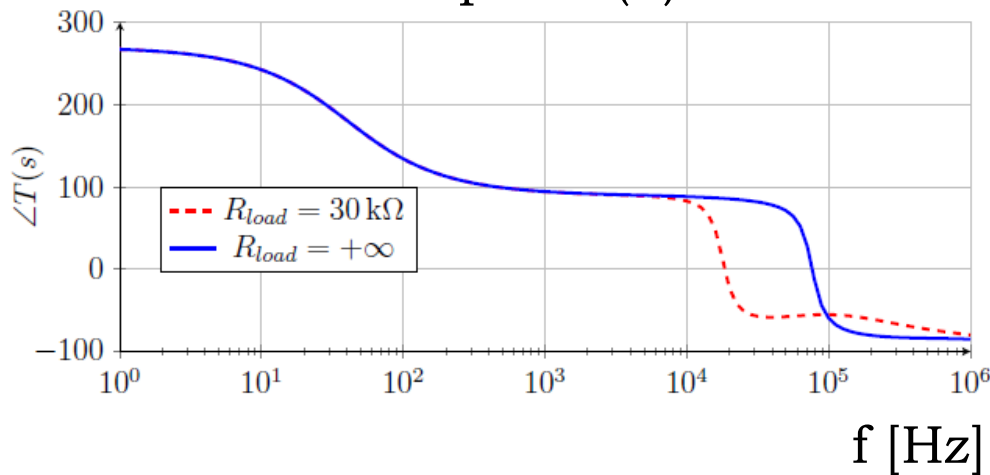


Loop Gain and Design Curves

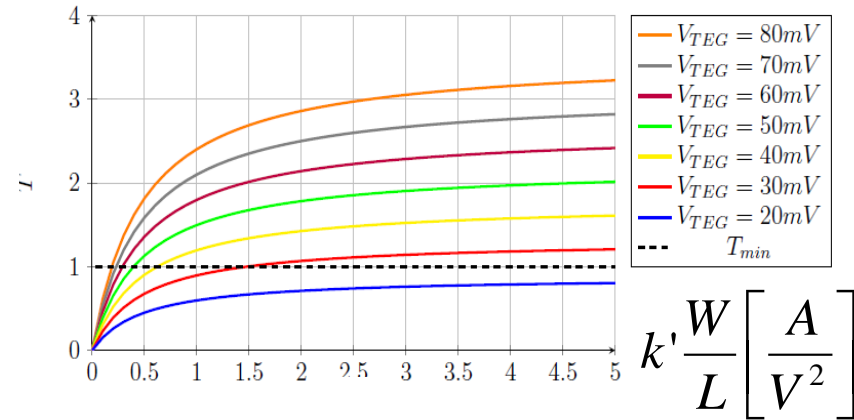
$|T|_{dB}$



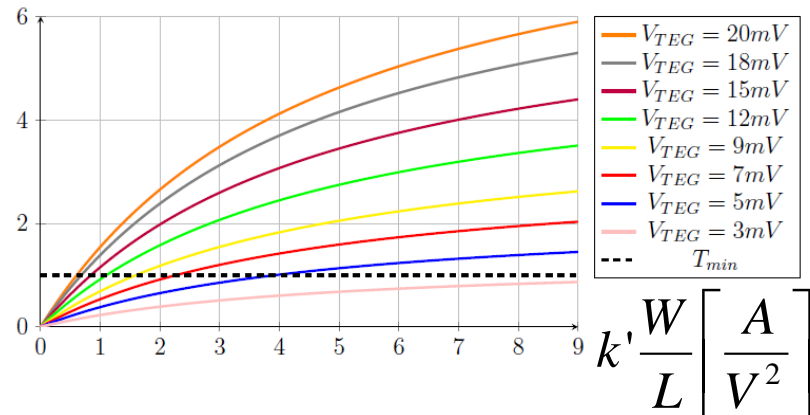
phase(T)



$|T|$ vs. $k'W/L$ $V_{th} = -1 V$

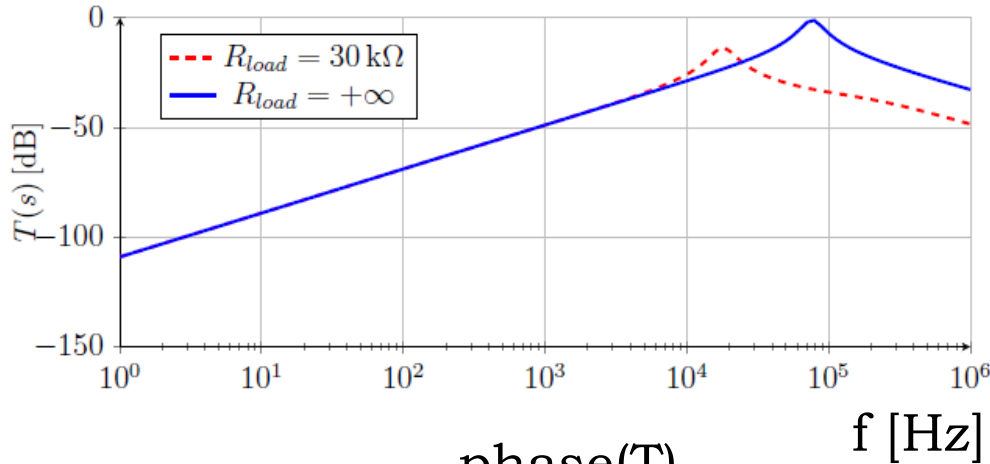


$|T|$ vs. $k'W/L$ $V_{th} = -0.1 V$

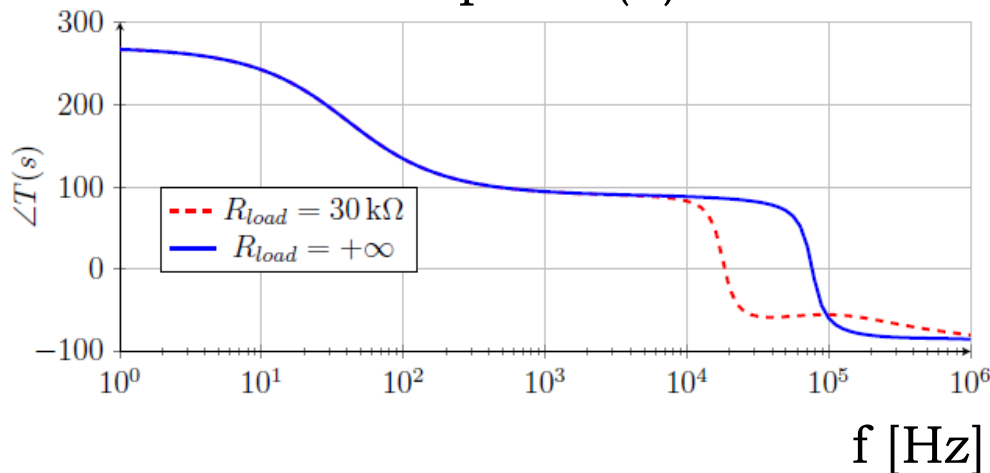


Loop Gain and Design Curves

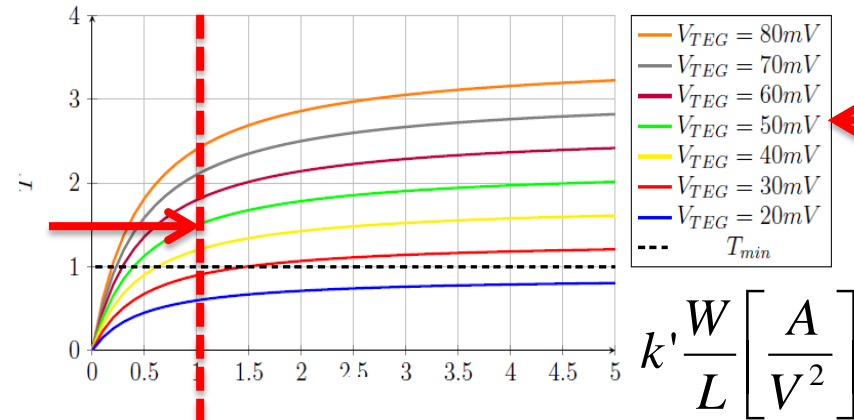
$|T|_{dB}$



phase(T)



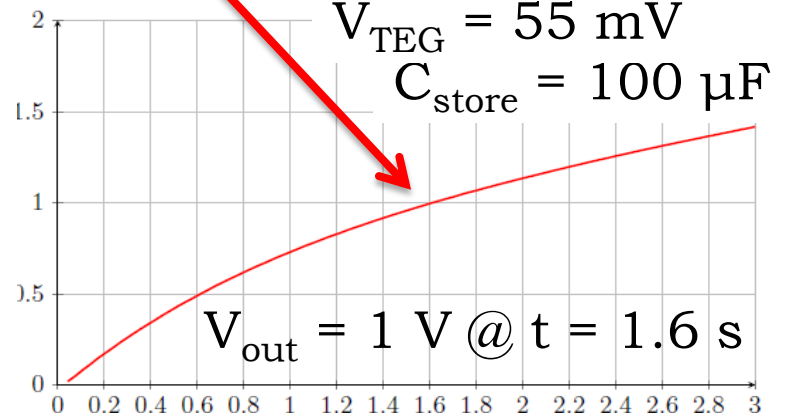
$|T| = 1.5 @ k'W/L = 1 \text{ A/V}^2$



$\Delta T = 25 \text{ K}$

$V_{TEG} = 55 \text{ mV}$

$C_{store} = 100 \mu\text{F}$

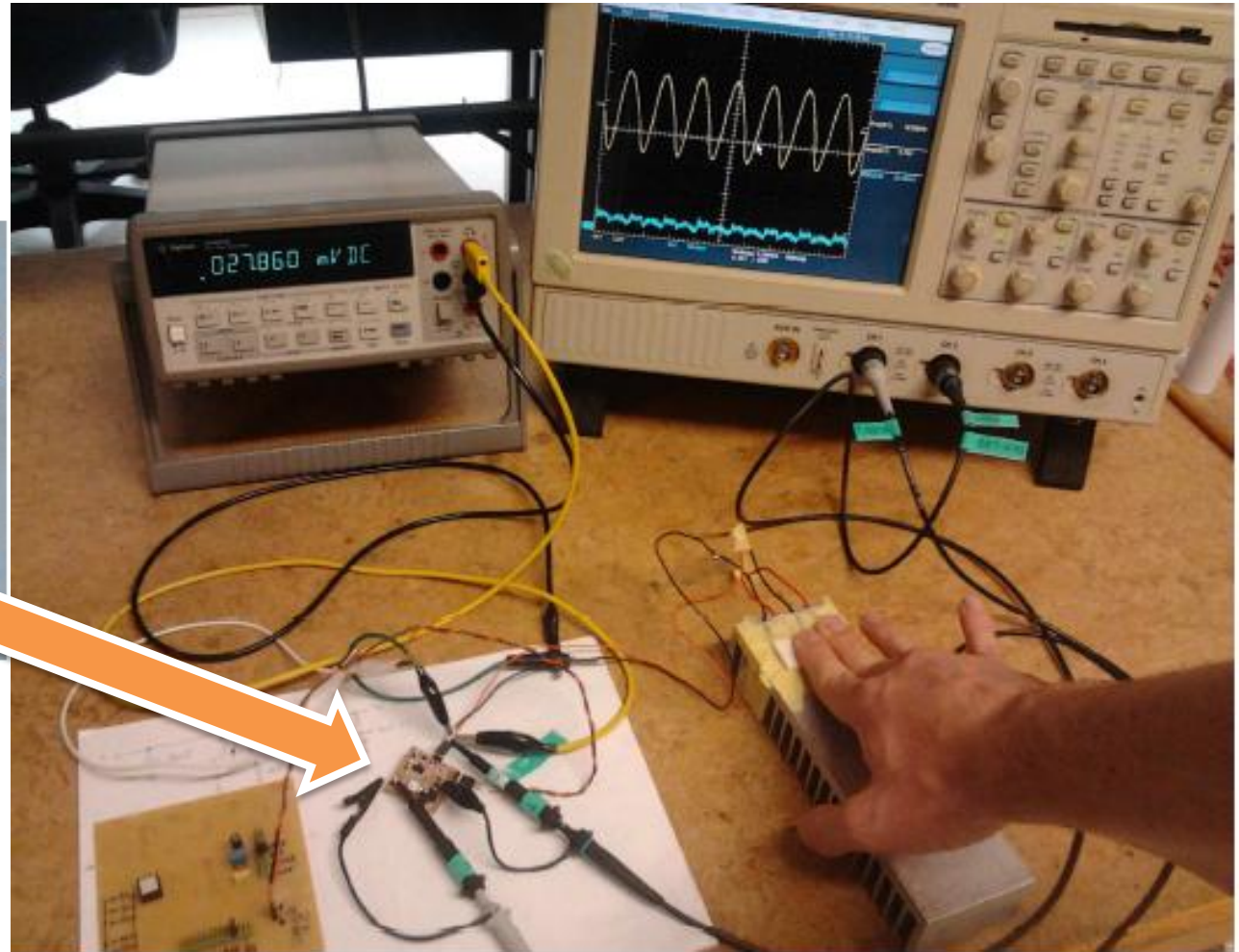
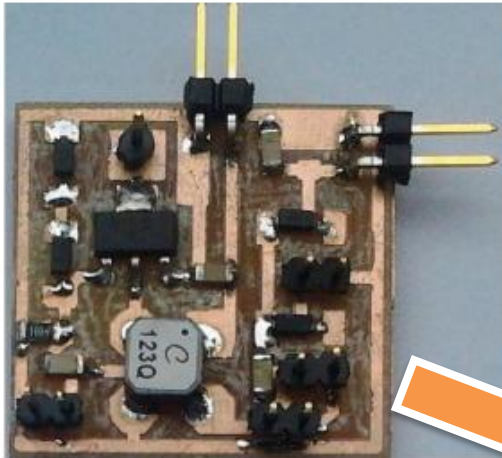


$V_{out} = 1 \text{ V @ } t = 1.6 \text{ s}$

Prototype Supplied with the Thermoelectric Generator

$$\Delta T = 10 \text{ K}$$

$$V_{\text{START-UP}} = 35 \text{ mV}$$



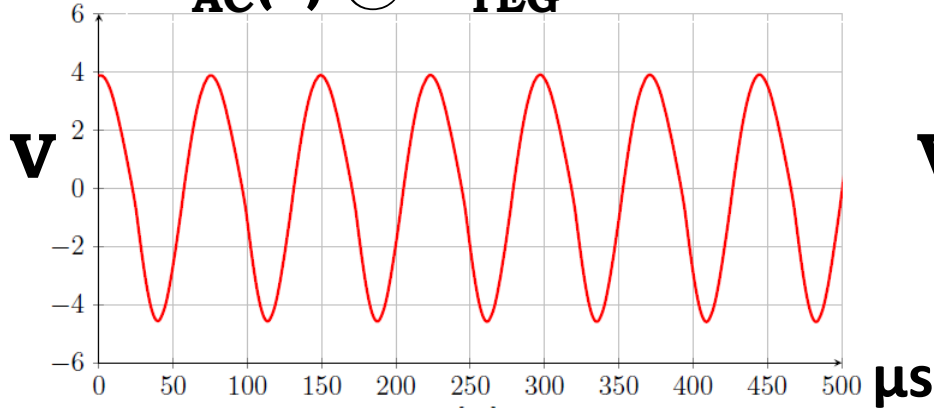
$$V_{\text{OUT}} = 2.4 \text{ V}$$

$$P_{\text{OUT}} = 60 \text{ } \mu\text{W}$$

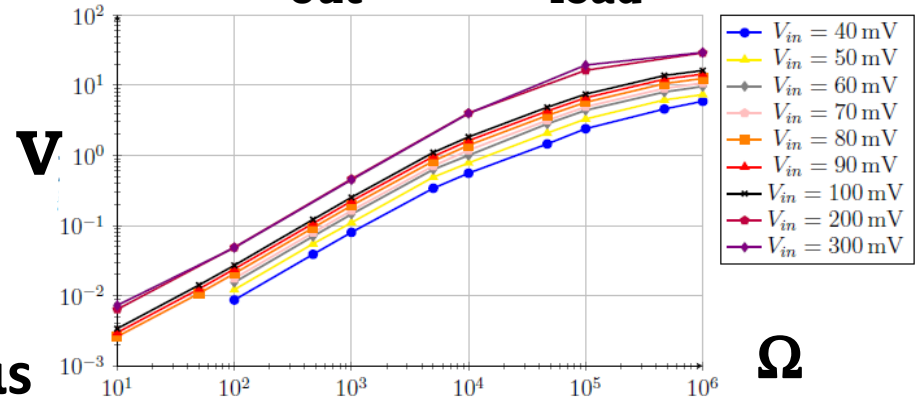
$$\eta = 25\%$$

Test and Measures

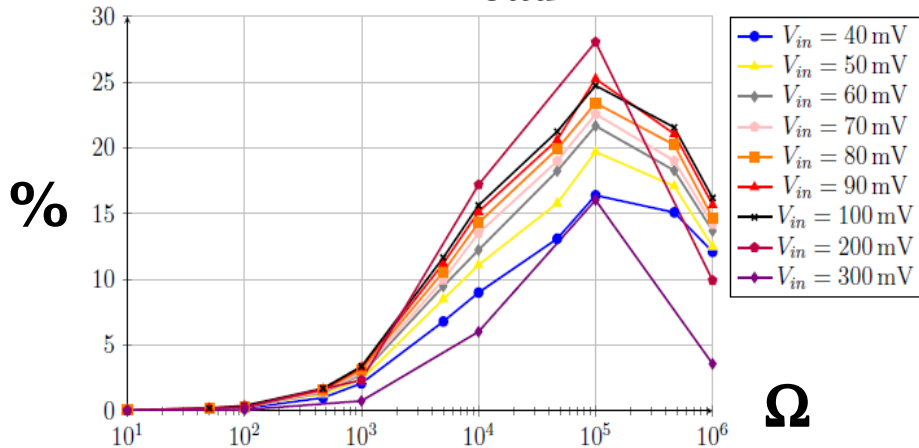
$V_{AC}(t)$ @ $V_{TEG} = 55$ mV



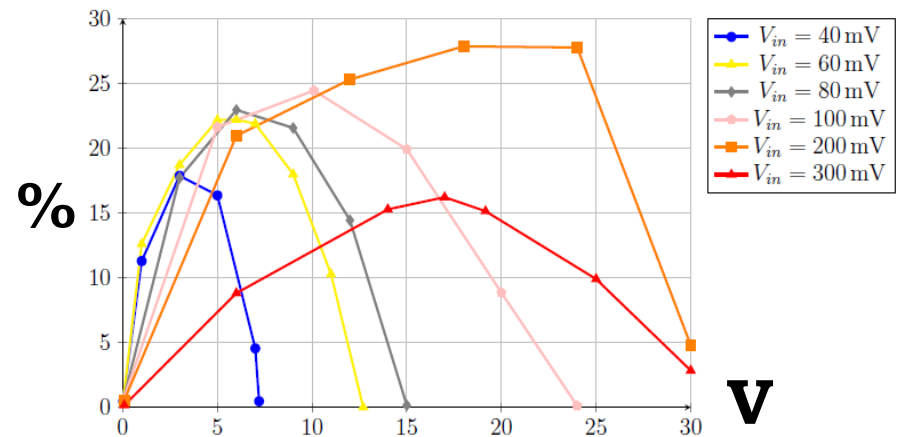
V_{out} vs. R_{load}



η vs. R_{load}



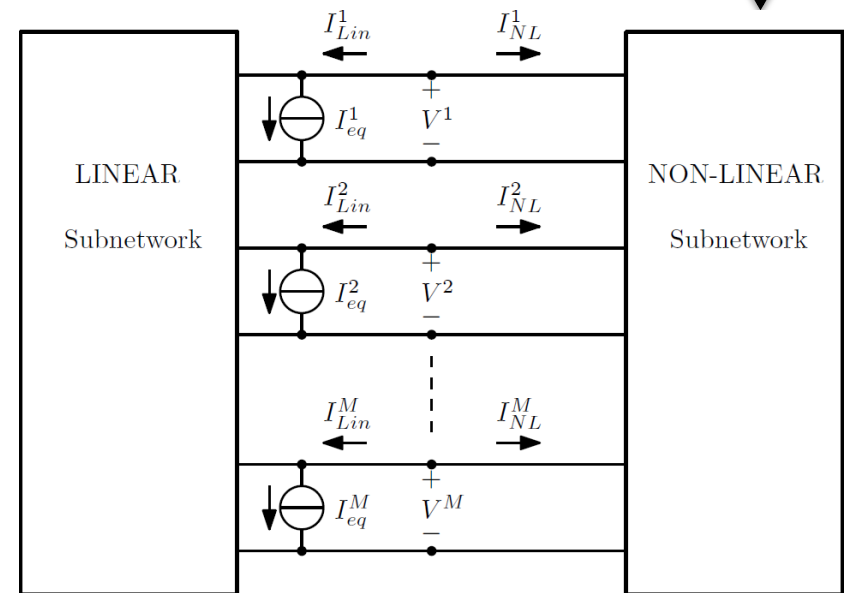
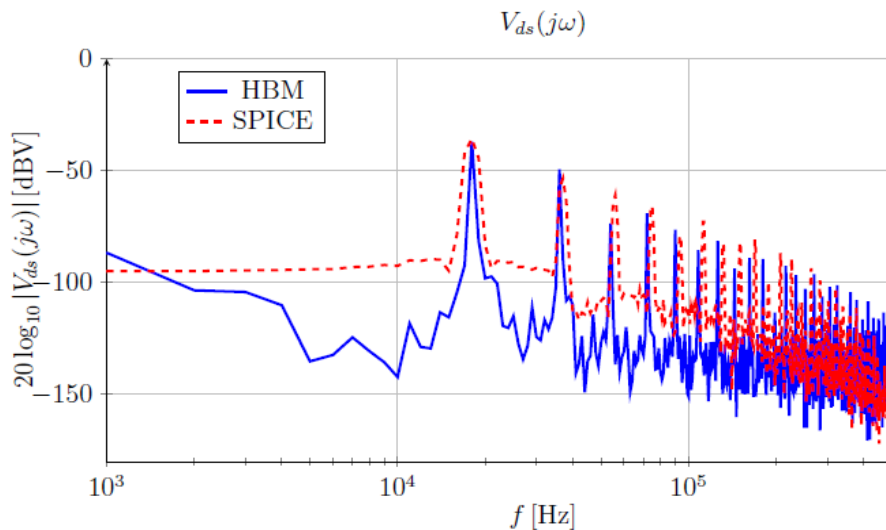
η vs. V_{out}



Additional Contribution: Non-Linear Circuit Simulation

Harmonic Balance Method \rightarrow Piecewise Harmonic Balance

- Preliminary study of the method;
- Application of the Piecewise Harmonic Balance on the oscillator circuit; \rightarrow
- Matlab implementation of the algorithm;
- Simulation and comparison with SPICE.



$$\mathbf{F}(\mathbf{V}) = \mathbf{I}_{\text{Lin}} + \mathbf{I}_{\text{NL}} = \mathbf{0}$$

Summary

- This thesis focused on a cold-start oscillator for ultra low-voltage sources employed in energy harvesting applications;
- The oscillator and voltage multiplier stages were studied both theoretically and on simulation;
- A prototype of the circuit was developed and tested,
the measured start-up voltage is $V_{\text{start-up}} = 35 \text{ mV}$;
- An additional contribution of non-linear circuits simulation:
preliminary implementation of the Harmonic Balance Method.